

DWN CLARCHALL	DATE 09-2-27	PROD ASSUR WT	DATE 09-08-10	BOEING VERTOL COMPANY <b>DCN</b> DRAWING CHANGE NOTICE CODE IDENT. NO. 77272		DWG NO. 145G0097	
CHK P. MARTELLI	4/26/89	WT		REASON UPDATE DWG AFTER SUCCESSFUL FIT & FUNCTION DEMONSTRATION & MAKE REVISIONS TO IMPROVE OPERATION OF TOOL.		SH 1 OF 2	REV A
ENGR M. Juchak	7/24/89	MAT'L & PROC A.C. 9-8-89		ORIGIN GSE 7931		MODEL/ITEM NO. 414-100 / PIN CH-47D / 26300	
STRUCT		8/9/89		CLASS PER MIL-STD-480 <input checked="" type="checkbox"/> CLASS I <input type="checkbox"/> CLASS II		CHANGE NO. WA 6352X	
PROG REX	8/1/89	CUST C. K. HENDEL	10 SEP 89			SPARES AFFECTED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO 14 N 8/25/89	
PL SH/ZONE	REPLACES	QTY REQ'D ASSY USED ON	DETAIL NO.	PART OR NAME OF DETAIL	NOMENCLATURE OR MATERIAL STOCK SIZE	ZONE	MATERIAL AND SPECIFICATION
ADDED F/N 409		-1	1	ASSEMBLY	405 409		
REVISED P/N	402	1	1	IDENT PLATE	BACN12MIWG VS25H3-4		

**PART I = NEW CHANGES**

ADDED FLAG NOTE 409 TO G/N  
SH 1, IN F/D, DELETED FIT & FUNCTION NOTE  
(WAS) THE 145G0097-1 CHECK FIXTURE SHALL BE FIT & FUNCTION DEMONSTRATED  
IN ACCORDANCE WITH FIT & FUNCTION TEST REPORT NO 47-236F.

SH 1, ZONE C-2, REVISED CALL-OUT  
BACN12MIWG ← ADDED  
VS25H3-4 ← DELETED  
407 408

SH 1, ZONE B-2, REVISED CALL-OUT  
MS24630-4  
LOCATE FROM VS25H3-4 DELETED  
(TYP) 4 PLCS. BACN12MIWG  
ADDED

SH 2, ZONE B-6, IN -303 SUB-ASSY REVISED DIM AS SHOWN  
3.545 ← ADDED  
DELETED 3.350 ± .005  
AT ASSY

ADDED  
REVISED EFFECTIVITY

-1		414-100	M4001-M4999	
-1		CH-47D	M3004-M3999 M3004-M4999	
PART NO.	NEXT ASSY	USED ON	EFFECTIVITY	DWG SH. NO.
		APPLICATION		

PROD INFO  
REWORK EXISTING PARTS.  
UNIT #1 REWORKED AT CCAD.

FORM 52390 (10/74)

RELEASED:

9/11/89

BY:

AW

ERCR NO.

P145-26300-149

PLANNING EFFECTIVITY  
M → VENDOR TO ACCOMPLISH (PCIN # 198323)

DWN C. LACHALL		DATE 89-2-27		ENGINEERING DRAWING CHANGE CONTINUATION SHEET				DWG. NO. 145G0097											
CHK P. MARTELLI		DATE 4/26/89		ENGR M. JURCHAK <i>And Cussis</i>		DATE 8/9/89		PROJ <i>RET</i>		DATE 8/14/85		ADCN NO. —		DCN REV. A		SH 2 OF 2		DWG	
PL	REPLACES	QTY	REQD	FSCM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		ZONE	MATERIAL AND SPECIFICATION				HT TR	FINISH	PT MK			
SH/ ZONE																			

PART II = INCORPORATION OF ADCN'S

ADCN #1 = NOT TO BE INCORPORATED

ADCN #2 = SH 3, IN L/M, ADDED DETAIL NOS -531 THRU -535

SH 3, ADDED .089 DIA HOLE TO SECT B-B.

SH 3, ZONE A-6, ADDED VIEW H

SH 3, ZONE B-6, ADDED -531 PLACARD ASSY

SH 3, ADDED FLAG NOTES 502, 503 & 504

SH 3, ZONE B-5, ADDED -531 PLACARD ASSY TO SECT A-A.